

## Purchase Order Receipt Listing

Wednesday, July 05, 2017 1:36:33 PM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO36711 Receipt Dates from 7/5/2017 to 7/5/2017 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

[illegible]

**INTERORG TRANSFER  
PACKING SLIP/  
CERTIFICATE OF CONFORMANCE**

02/17/17



402

693-548843-2



Page 1 of 2

Shipment No:3317461

<b>Ship From:</b> A. M. CASTLE & CO. 4175 ROYAL DRIVE SUITE 600 KENNESAW, GA 30144 USA		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	<b>Ship To:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN	<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
<b>Date Shipped</b> 27-JUN-17	<b>F.O.B.</b> ORIGIN	<b>Freight Terms</b> Prepaid	<b>Carrier</b> YRC	<b>BOL No</b> 3317461-2

<b>Shipment Details</b>	<b>Final Destination Branch - TOR</b>
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Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty
4799529	1	750616.MO	2.0000.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT RECTANGLE TO 7 IN ( + .0310/- .0000 IN (GRAIN TO RUN ALONG 13.375")) X 13.375 IN ( + .0310/- .0000 IN (GRAIN TO RUN ALONG 13.375")) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	16.00 PCS	16.00 PCS
<b>Purchase Order No</b> 36711	<b>Part Number</b>		<b>Ordered Qty</b> 16.00 PCS		

**Details**  
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY  
ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S  
Email P/s and certs to: clavoie@dartaero.com  
END USER: DART AEROSPACE  
END USE: COMMERCIAL AIRCRAFT PARTS

SP17-75

Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
121146110	KAISER ALUMINUM			16			309.2510

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to these items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 27-JUN-2017 12:55:42 PM

INTERORG TRANSFER  
PACKING SLIP/  
CERTIFICATE OF CONFORMANCE

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any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.	
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: 6/22/17 Name: S. Wilson



8017-7-5.

**INTERORG TRANSFER**  
**PACKING SLIP/**  
**CERTIFICATE OF CONFORMANCE**

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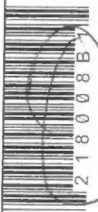
Shipment No:3317461

<b>Ship From:</b> A. M. CASTLE & CO. 4175 ROYAL DRIVE SUITE 600 KENNESAW, GA 30144 USA		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	<b>Ship To:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN	<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
<b>Date Shipped</b> 27-JUN-17	<b>F.O.B.</b> ORIGIN	<b>Freight Terms</b> Prepaid	<b>Carrier</b> YRC	<b>BOL No</b> 3317461-2

<b>Shipment Details</b>	<b>Final Destination Branch - TOR</b>
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Order No	Line No	Item No	Description
4799529	2	752132.MO	4.0000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT LENGTH TO 48.5 IN ( GRAIN TO RUN ALONG 3") X 3 IN ( + .1250/- .0000 IN (GRAIN TO RUN ALONG 3") - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
<b>Purchase Order No</b> 36711	<b>Part Number</b>	<b>Ordered Qty</b> 1.00 PCS	<b>Invoice Qty</b> 1.00 PCS

**Details**  
 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY  
 ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S  
 Email P/s and certs to: clavoie@artaero.com  
 END USER: DART AEROSPACE  
 END USE: COMMERCIAL AIRCRAFT PARTS

<b>Delivery No.</b> 121146110	<b>Mill</b> KAISER ALUMINUM	<b>Heat Number</b>  218008B	<b>Mech Id</b> 1	<b>PCS</b> 1	<b>Width (IN)</b>	<b>Length (IN)</b>	<b>Shipped Qty(LBS)</b> 60.3104
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8077-5

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castile & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castile Metals Representative:	
Date: 6/22/17	Name: J. W. C.



SP17-7-5

SHIP TO: A M CASTLE METALS 4175 ROYAL DRIVE, SUITE 600 KENNESAW, GA 30144
SOLD TO: AM CASTLE & CO- SOLD TO 1420 KENSINGTON RD SUITE 220 OAK BROOK, IL 60523

**KAISER  
ALUMINUM**  
Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4432064

CUSTOMER PO NUMBER: 391032-1	WORK PACKAGE: 750616	CUSTOMER PART NUMBER: 750616	SHIP RUN/LOAD: 103677/9	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1218516-1	SHIP DATE: 7-SEP-2016	ALLOY: 7075	CLAD: BARE	TEMPER: T651
PRODUCT DESCRIPTION: KaiserSelect Plate				
WEIGHT SHIPPED: 4338 LB	QUANTITY: 3 PCS EST.	TRUCK B/L #: 2062297	GUAGE: 2.0000 IN (50.8000 MM)	DIAMETER/WIDTH: 49.500 IN (1231.9 MM)
			LENGTH: 144.500 IN (3670.3 MM)	

MHU 2017361: LOT 788740A9: 3 pieces;

### Certified Specifications

AMS 4045/RevL  
ASTM B 209 Rev14  
BSS 7055/RevB  
DPS 4.713/RevAK  
PS 21211/RevP

AMS-QQ-A-250'12 RevA  
ASTM B 594/Rev13  
CMMP 025/RevV  
GAMPS 9101/RevB/AmdSCN1

AMS-STD-2154/RevA  
BAC 5439/RevJ  
CSTI 006/RevE  
GSS16100/RevG/Amd

Test Code: 1512

Lot: 788740A9 Cast 225

Drop 37

### Test Results

Ingot 1

Parent Lot: 186914B8

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper  
T651

Dir : # Tests  
LT / 2 (Min:Max)

Ultimate KSI (MPA)  
82.6 : 82.7  
(570 : 570)

Yield KSI (MPA)  
73.5 : 73.8  
(507 : 509)

Elongation %  
12.4 : 13.0



(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.16	1.5	0.03	2.4	0.19	5.7	0.03	0.01	0.02	TOT 0.05

### ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

### ORDER COMMENTS

AMC CA-15403A R 7



Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4432064

### TEST NOTES

Material represented by this test report was 100% Type 7  
(immersion) ultrasonically tested from one side with 3mm  
dead zones top and bottom and meets the Class A and Class B  
requirements of all specifications referenced on this test  
report. No surface marking of sonic indications is  
performed.

### CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified and hereby certifies that all material shipped under this order:  
\* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.  
\* All test equipment and measuring devices are calibrated and certified in accordance with applicable specifications. For material thicknesses outside specification limits, mechanical properties, etc.  
\* as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.  
\* was melted in the United States of America or a qualifying country per DFARS 225.872-112, was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.  
\* has been thermally processed in compliance with AMS 2772, where applicable.  
\* is mercury free, within the limits of detection of ASTM E1215 (41 ppm).  
\* is in compliance with RoHS 2, European Union Directive 2011/65 EU.  
\* is in compliance with European Chemical Agency, ECHA, REACH regulations, ECHA REG 1907/2006, and Kaiser regularly monitors these regulations for updates.  
\* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd Frank Act.  
\* is free of weld repair.  
\* meets the reporting requirements of EN 10204 Type 3.  
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum Laboratory. The recording of false, fictitious or fraudulent statements or omissions on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

## SHIP TO:

A M CASTLE METALS  
4175 ROYAL DRIVE, SUITE 600  
KENNESAW, GA 30144

## SOLD TO:

AM CASTLE & CO- SOLD TO  
1420 KENSINGTON RD  
SUITE 220  
OAK BROOK, IL 60523

# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number

4462322

CUSTOMER PO NUMBER: 419156-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 752132	SHIP RUN/LOAD: 103914/10	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1233974-1	SHIP DATE: 6-MAY-2017	ALLOY: 7075	CLAD: BARE	TEMPER: T7351
PRODUCT DESCRIPTION: KaiserSelect Plate	WEIGHT SHIPPED: 5686 LB	QUANTITY: 2 PCS EST.	TRUCK B/L #: 2066716	GAUGE: 4.0000 IN (101 6000 MM)
DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670 3 MM)			

MHU 2101853: LOT 218008B1: 1 pieces;

MHU 2105324: LOT 217833B3: 1 pieces;

*Handwritten signature*  
7/17/07/10

### Certified Specifications

AMS 4078/RevJ  
ASTM B 209/Rev14  
BSS 7055/RevB  
DPS 4.713/RevAK  
MMS 159/RevT

AMS-QQ-A-250/12/RevA  
ASTM B 594/Rev13  
CMMP 025/RevV  
GAMPS 9101/RevB/AmdSCN1  
PS 21211/RevP

AMS-STD-2154/RevA  
BAC 5439/RevJ  
CSTI 006/RevE  
GSS16100/RevG/Amd1

Test Code: 4297

Lot: 217833B3 Cast 407

Drop 09

### Test Results

Ingot 3

Melted In USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	63.1 : 64.0 (435 : 441)	50.1 : 51.4 (345 : 354)	10.5 : 11.5

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	42.1 Min	42.2 Max
(MS/M) :	24.4 Min	24.5 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.06	0.14	1.5	0.02	2.6	0.20	5.8	0.03	0.01	0.01	TOT 0.06





# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4462322

*mf* 12/07/10

Lot: 218008B1 Cast 407 Drop 10 Ingot 4

Melted in USA

(ASTM E8/B557)  
(EN 2002-1)

Tensile:	Temper T7351	Dir / # Tests LT / 2 (Min:Max)	Ultimate KSI (MPA) 63.5 : 64.6 (438 : 445)	Yield KSI (MPA) 51.2 : 51.7 (353 : 356)	Elongation % 10.2 : 10.4
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(ASTM E1004)  
(EN 2004-1)  
Conductivity %IACS : 41.7 Min 41.9 Max  
(MS/M) : 24.2 Min 24.3 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.17	1.4	0.03	2.5	0.20	5.7	0.03	0.01	0.02	TOT 0.06

### ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS  
AMC CA-15413E R 6

### TEST NOTES

Metal represented by this test report was 100% Type I  
(immersion) ultrasonically tested from one side with 3mm  
dead zones top and bottom and meets the Class A and Class B  
requirements of all specifications referenced on this test  
report. No surface marking of sonic indications is  
performed.

### CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order  
\* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.  
All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are  
as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.  
\* was melted in the United States of America or a qualifying country per DFARS 225.872 (1)el, was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for  
domestic content.  
\* has been thermally processed in compliance with AMS 2772, where applicable.  
\* is mercury free, within the limits of detection of ASTM E1215 (< 1ppm)  
\* is in compliance with RoHS 2, European Union Directive 2011/65/EU  
\* is in compliance with European Chemical Agency, ECHA, REACH regulations, (SC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.  
\* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd Frank Act.  
\* is free of weld repair.  
\* meets the reporting requirements of EN10204, Type 3.1.  
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in  
full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on this certificate may be punished as a felony under federal law.

*James Hemenway*

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER



A.M. Castle & Co.

# INTRA-COMPANY TRANSFER PROFORMA INVOICE

Vendor (Name and Address)

A.M. Castle & Co. - KENNESAW - CASTLE METALS  
A. M. Castle & Co.  
SUITE 600  
KENNESAW, GA 30144

Date of Direct Shipment  
27-JUN-17

Other References (Include Bill of Lading No.)  
3317461-2

Tax Registration Number: 36-0879160

Consignee (Name and Address)

A.M. Castle & Co. - TORONTO - CASTLE METALS  
A. M. Castle & Co. (Canada) Inc.  
2150 ARGENTIA ROAD  
MISSISSAUGA, ON L5N 2K7

Purchaser (Name and Address)

A.M. Castle & Co. - TORONTO - CASTLE METALS  
A. M. Castle & Co. (Canada) Inc.  
2150 ARGENTIA ROAD  
MISSISSAUGA, ON L5N 2K7

Tax Registration Number: 13835 3438 RC0001

Transportation

Tax Registration Number: 13835 3438 RC0001  
Conditions of Sale and Terms of Payment  
1% 10, NET 30

INCO Term:

DDP - MISSISSAUGA, ON, L5N 2K7, CAN

Currency of Settlement  
USD

02/17/17  
402  
YRC

693-548843-2



Item Specs of Commodities

Item	Order-Line-Ship	# Pkgs.	Weight	Heat	Tariff Code	Export License	ECN	ITAR
750616.MO	2.0000.P.L.7075.T651.ALUMINUM.USI.48.5000.144.5000	1	309.25 LBS	788740A9	7606123030 US	NLR	PCS	N/A
752132.MO	4.0000.P.L.7075.T7351.ALUMINUM.USI.48.5000.144.5000	1	60.31 LBS	218008B1	7606123030 US	NLR	PCS	N/A

Invoice Package Total

Net	Gross	Invoice Total
369.56	444.56	\$949.97

Originator (Name and Address)  
A.M. Castle & Co. - Kennesaw  
4175 ROYAL DRIVE  
SUITE 600  
110670000  
KENNESAW, GA 30144UNITED STATES

\* Price per UOM and Total Price have been adjusted to include Processing and Handling Charges if applicable.

Signature: S. L. Wilson



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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075 T6S 7.00X2.00

PO / BATCH NO.: 31671/137954

DATE: 12/07/10

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 18  
 QUANTITY INSPECTED: 18  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: 2.00  
 THICKNESS RECEIVED: 2.03  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	AMS-80-A-25010
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	HEAT# 788700A9
CORRECT MATERIAL IDENTIFICATION	(Y) N	M7075 T6S 7.00X2.00
CORRECT M# ON THE MATERIAL	(Y) N	M137954
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>		<b>ENGINEERING SIGNOFF (if required)</b>	
INSPECTED BY: <u>DAS</u> <u>14</u> <u>9-89</u>		SIGNED OFF BY: _____	
DATE: <u>12/07/10</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075T73B3.00x4.00

PO / BATCH NO.: 36741/137954

DATE: 17/02/10

MATERIAL CERT REC'D: 41

THICKNESS ORDERED: 4.00

QUANTITY RECEIVED: 4

THICKNESS RECEIVED: 3.996

QUANTITY INSPECTED: 4

SHEET SIZE ORDERED: \_\_\_\_\_

QUANTITY REJECTED: \_\_\_\_\_

SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	AMS-QQ-A-250/12
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	HEAT# 21800831
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	M7075T73B3.00x4.00
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	M137954
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u></u> DATE: <u>17/02/10</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. M7075T73B	REV. A SHEET 1 OF 1
DATE 01.06.08		TITLE 7075-T73 BAR	SCALE NTS
A	01.06.08	NEW ISSUE	


PURCHASE MATERIAL: 7075-T73 (OR 7075-T7351/T73510/T73511) BAR  
PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124)  
OR AMS-QQ-A-250/12 (AMS 4078)

PART NUMBER: M7075T73B | T.TTT | x | WW.WWW | WHERE T.TTT = THICKNESS (IN INCHES)  
THICK WIDTH WW.WWW = WIDTH (IN INCHES)

EG. 2.5" x 3.25" BAR = M7075T73B2.500 x 03.250

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID **PO36711**

Purchase Order Date 6/15/2017  
PO Print Date 6/22/2017

Page Number 1 of 4

Order From :

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W 0E9  
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

REVISED P/N!

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6S1.000X2.500	7075-T6S Sheet 2.5" Wide x 1" Thick Plate	7/6/2017 Yes 7/6/2017	FN	12.00 f	\$30.42	\$365.04
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							Line Total: \$365.04
2	M7075T6S6.000X0.250	7075-T6S Sheet 0.25" Wide x 6" Thick Plate	7/6/2017 Yes 7/6/2017	FN	24.00 f	\$20.75	\$498.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							Line Total: \$498.00

Note:



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## PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017

PO Print Date 6/22/2017

Page Number 2 of 4

**Order From :**

VU-MET002

**Ship To :** DART AEROSPACE LTD

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

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Chantal Lavoie

10127-2607

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USD

Destination-Collect

3	M7075T6S6.000X1.000	7075-T6S Sheet 1" Wide x 6" Thick Plate	7/6/2017	FN	24.00	\$44.25	\$1,062.00
		Yes	7/6/2017		f		

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$1,062.00

4	M7075T6S7.000X2.000	7075-T6S Sheet 2" Wide x 7" Thick Plate	7/6/2017	FN	18.00	\$88.44	\$1,592.00
		Yes	7/6/2017		f		


MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$1,592.00

Note:

6/22/2017





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**PURCHASE ORDER**  
Purchase Order ID **PO36711**  
Purchase Order Date 6/15/2017  
PO Print Date 6/22/2017  
Page Number 3 of 4

Order From :  
METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Customer POID	
Ship To Contact	Customer Tax #	10127-2607
Ship To Phone	Terms	Net 30
Ship Via:	Currency	USD
Ship Acct:	FOB	Destination-Collect

5	M7075T73B3.000X4.000	7075-T73 Bar 3.0 x 4.0 grain direction along 3"	7/6/2017	4.00	\$101.00	\$404.00
	Yours ppd		Yes			
			7/6/2017			
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE NOTE: CUT 16 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"						
SP17-7-5						
Line Total:						\$404.00

6	M174PH-H1150R1.000	M174PH-H1150R1.000	6/27/2017	12.00	\$21.35	\$256.20
			Yes			
			6/27/2017			
MATERIAL: 17-4 PH CONDITION H1150 GRAIN MUST BE ALONG LENGTH OF BAR						
SP17-6-26						
Line Total:						\$256.20

8	D6104-005P	17-4 SS Roundbar 4.00"Od	7/6/2017	10.00	\$54.20	\$542.00
			Yes	Each		
			7/6/2017			
AS PER DWG D6104 REV. B B162764 MATERIAL: 17-4 PH AS PER AMS 4643 OR AISI 630 SIZE: 4.00" X 5.10" LONG						
SP17-6-26						

Note:



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## PURCHASE ORDER

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PO Print Date 6/22/2017

Page Number 4 of 4

**Order From :**

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

VU-MET002

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Line Total: \$542.00

9 71401-45

PROCUREMENT  
QUALITY CLAUSES

7/6/2017

1.00

\$0.00

\$0.00

No

7/6/2017

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total: \$0.00

PO Total: \$4,719.24

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 2

Change Date: 6/22/2017